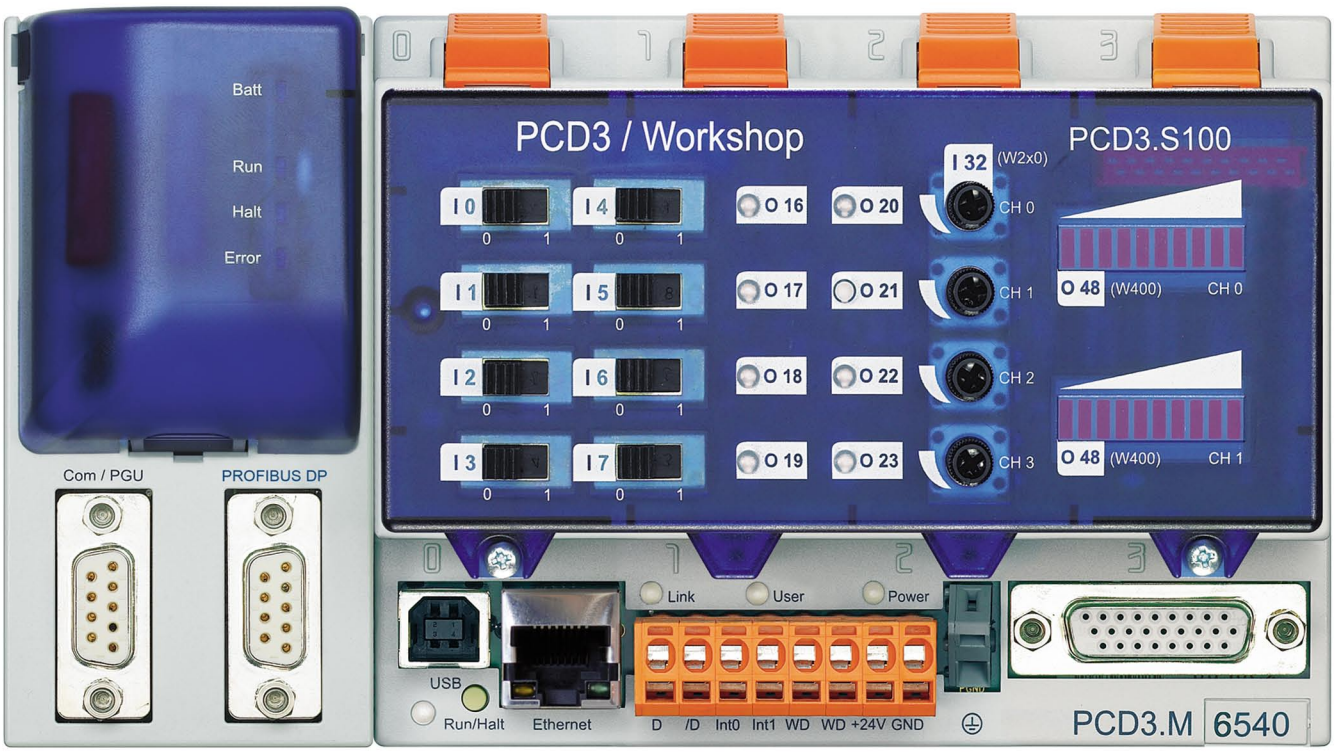
SAIA BURGESS CONTROLS

Saia® PCD3 System
CPU



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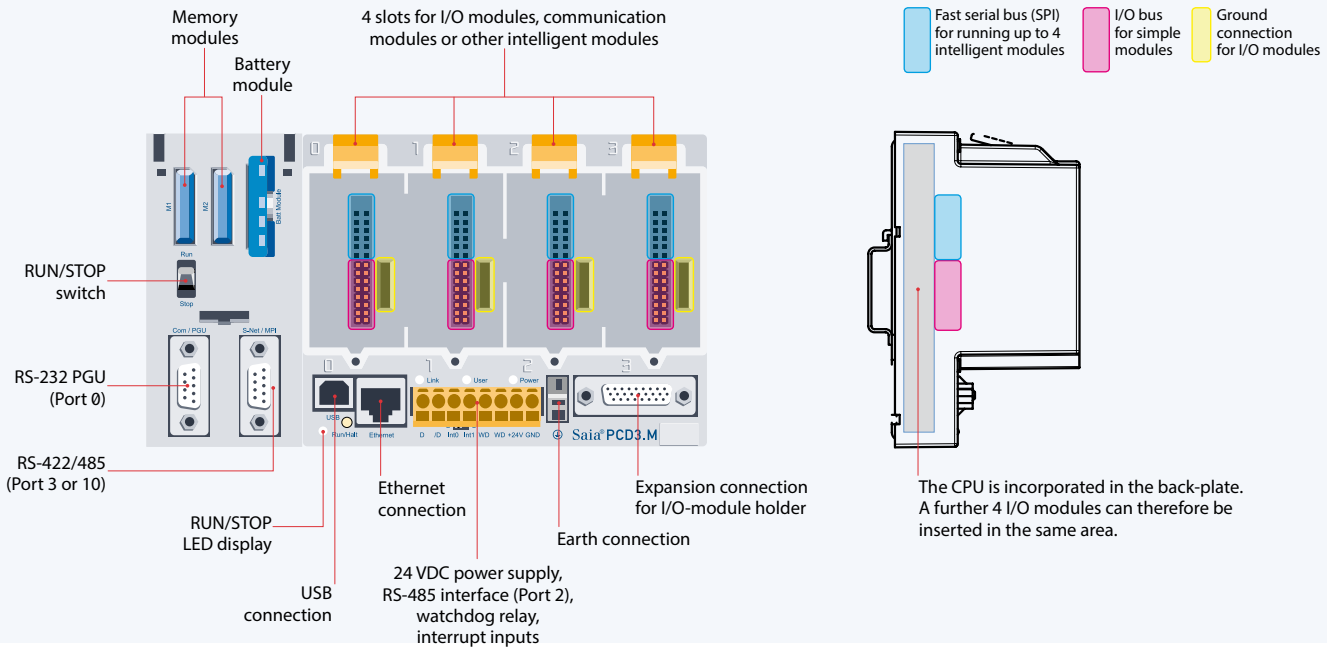
Layout for Saia® PCD3 controllers

The CPU has been incorporated in the back-plate of the device, unlike comparable systems. Its capacity can be increased individually with plug-in communication modules and/or intelligent I/O modules. These have a direct, very fast bus connection to the CPU.

PCD3.Mxxxxx base unit

Base unit with CPU and 4 slots for I/O modules, communication or other specific modules (e.g. PCD3.Hxxx counting module)

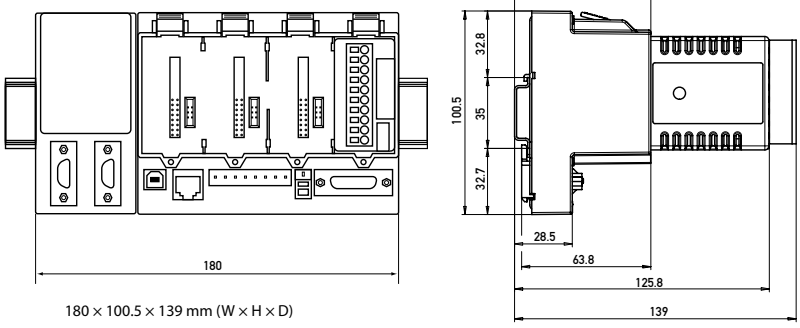
Layout



With the left expansion, the Standard (PCD3.M5/M6xxx) and High Power (PCD3.Mxx60) CPU types have slots for a battery holder module with LED displays, a run/stop switch, two slots for flash memory modules and two further communication interfaces. The LED displays on the battery module indicate the status of the CPU and battery and any errors in the application. The battery also protects the data in the event of the supply voltage being interrupted. It can be replaced while under power during operation. The configuration, programs and data can be transferred from one controller to another using the plug-in flash memory modules. No programming tool is required for this.

Dimensions

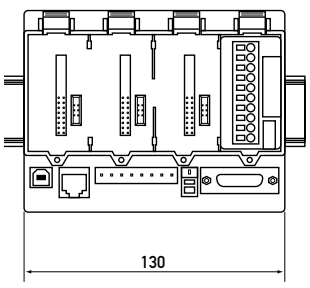
PCD3.M5xx0/M6xx0



180 × 100.5 × 139 mm (W × H × D)

▲ Standard and High Power CPU with slots for battery and memory modules, run/stop switch and additional interfaces

PCD3.M3xx0 without left expansion



130 × 100.5 × 139 mm (W × H × D)

▶ Minimum Basic CPU without battery module PCD3.Rxxx memory modules are plugged into an I/O slot.

Saia® PCD3.Mxx60 controllers

High Power CPU for all requirements

Thanks to the fast processor and the increased system resources, the Power CPU has sufficient power reserves to process the most demanding control and communication tasks.

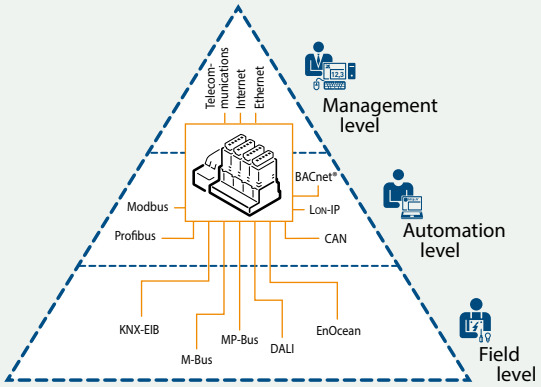
System properties

- Up to 1,023 inputs/outputs
  Can be expanded locally with RIO PCD3.T66x or PCD3.T76x
- Up to 13 communication interfaces
- USB and Ethernet interface onboard
- 2 Ethernet interfaces (PCD3.M6860 only)
- Fast program processing (0.1 µs for bit operations)
- Large onboard memory for programs (2 MByte) and data (128 MByte file system)
- Memory with SD flashcards can be expanded to 4 GByte
- AutomationServer for the integration into Web/IT systems

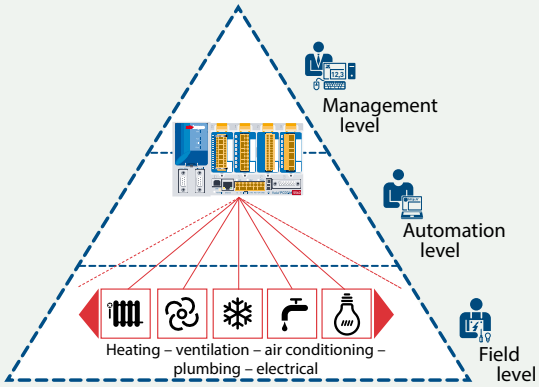
Types

- **PCD3.M5560** CPU basic module with Ethernet TCP/IP, 2 MByte of program memory
- **PCD3.M6560** CPU basic module with Ethernet TCP/IP and Profibus-DP Master 12 Mbit/s, 2 MByte of program memory
- **PCD3.M6860*** CPU basic module with 2 × Ethernet TCP/IP, 2 MByte of program memory

*) In preparation, see section C2 Product status



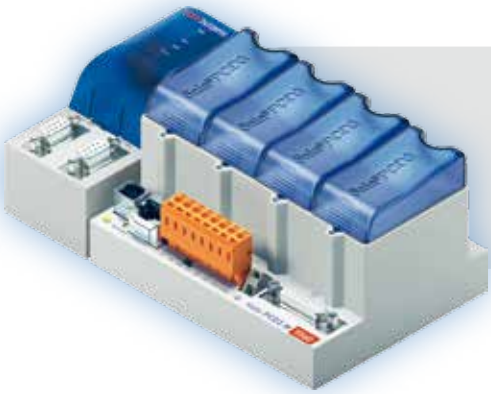
The Saia® PCD3 Power CPU has sufficient system resources to operate up to 13 communication interfaces in the same device. Even the most demanding tasks, such as simultaneous communication via BACnet® and LON IP, are handled reliably.

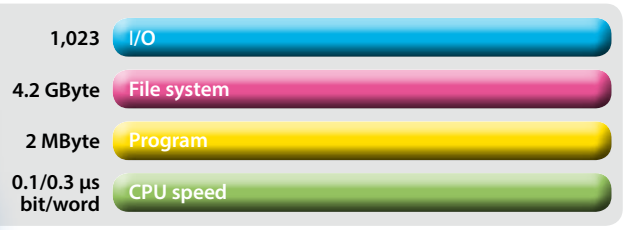


The generous memory resources (4 GByte) of the new PCD3 Power CPU make it possible to record/monitor, archive and control the data and statuses of all trades in the Saia® PCD, even without computer equipment and control system software. Applications for the various subsystems (HVAC) can be conveniently created using the graphical PG5 engineering tool and application-specific software libraries.

Saia® PCD3.Mxx60 controllers

High Power CPU





Technical data		PCD3.M5560	PCD3.M6560	PCD3.M6860
		Power	DP Master	2 × Ethernet
Number of inputs/outputs		1023		
or I/O-module slots		64		
I/O expansion connection for PCD3.C module holder		Yes		
Processing time [µs]	bit operation	0.1…0.8 µs		
	word operation	0.3 µs		
Real time clock (RTC)		Yes		

On-Board memory

Program memory, DB/text (ROM)	2 MByte
User memory, DB/text (RAM)	1 MByte
Flash memory (S-RIO, configuration and backup)	128 MByte
User flash file system (INTFLASH)	128 MByte
Data backup	1…3 years with lithium battery

On-Board interfaces

USB 1.1	Yes		
Ethernet 10/100 Mbit/s, full-duplex, auto-sensing/auto-crossing	Yes		2×
RS-232 on D-Sub connector (PGU/Port 0)	up to 115 kbit/s		No
RS-485 on terminal block (Port 2) or	up to 115 kbit/s	up to 115 kbit/s	up to 115 kbit/s
RS-485 Profibus-DP Slave, Profi-S-Net on terminal block (Port 2)	No	up to 187.5 kbit/s	up to 187.5 kbit/s
RS-485 on D-Sub connector (Port 3) * or	up to 115 kbit/s	No	No
Profibus-DP Slave, Profi-S-Net on D-Sub connector (Port 10) * or	up to 1.5 Mbit/s	No	No
Profibus-DP Master up to 12 Mbit/s on D-Sub connector (Port 10) *	No	Yes	No

* can be used as an alternative, electrically isolated

Options

The data memory can be extended with flash memory modules (with file system) up to 4 GByte.

Optional data interfaces

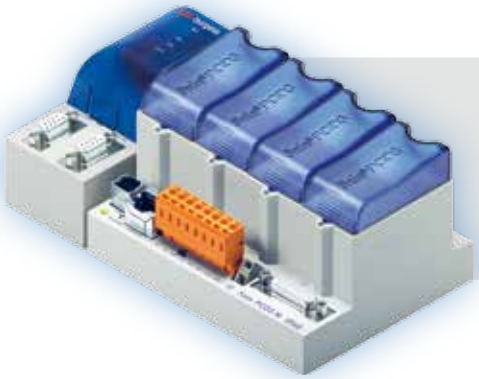
I/O slot 0	PCD3.F1xx modules for RS-232, RS-422, RS-485 and Belimo MP-Bus
I/O slot 0…3 up to 4 modules or 8 interfaces	PCD3.F2xx modules for RS-232, RS-422, RS-485, BACnet® MS/TP, Belimo MP-Bus, DALI and M-Bus

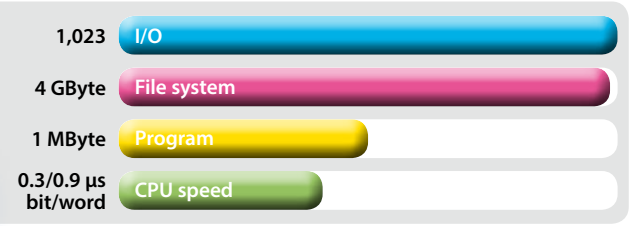
General data

Supply voltage (according to EN/IEC 61131-2)	24 VDC –20/+25% max. incl. 5% ripple or 19 VAC +/–15% full-wave rectified (18 VDC)
Power consumption	typically 15 W for 64 I/Os
Capacity 5 V/+V (24 V) internal	max. 600 mA/100 mA

Saia® PCD3.M5x40 controllers

Standard CPU for a large number of applications





Types

- **PCD3.M5340** CPU basic module with Ethernet TCP/IP, 1 MByte of program memory
- **PCD3.M5440** CPU basic module without Ethernet TCP/IP, 1 MByte of program memory
- **PCD3.M5540** CPU basic module with Ethernet TCP/IP and Profibus-DP Slave 1.5 Mbit/s, 1 MByte of program memory

Technical data		PCD3.M5340 Standard	PCD3.M5440 Standard	PCD3.M5540 Standard
Number of inputs/outputs		1,023		
or I/O-module slots		64		
I/O expansion connection for PCD3.Cxxx module holder		Yes		
Processing times [µs]	bit operation	0.3 … 1.5 µs		
	word operation	0.9 µs		
Real time clock (RTC)		Yes		

On-Board memory

Main memory (RAM) for program and DB/text	1 MByte		
Flash memory (S-RIO, configuration and backup)	2 MByte		
User flash file system (INTFLASH)	No		
Data backup	1…3 years with lithium battery		

On-Board interfaces

USB 1.1	Yes		
Ethernet 10/100 Mbit/s, full-duplex, auto-sensing/auto-crossing	Yes	No	Yes
RS-232 on D-Sub connector (PGU/Port 0)	up to 115 kbit/s		
RS-485 on terminal block (Port 2) or	up to 115 kbit/s	up to 115 kbit/s	up to 115 kbit/s
RS-485 Profibus-DP Slave, Profi-S-Net on terminal block (Port 2)	up to 187.5 kbit/s	No	No
RS-422/485 (electrically connected) on D-Sub connector (Port 3) *	up to 115 kbit/s	No	No
RS-485 (electrically separated) on D-Sub connector (Port 3) *	No	up to 115 kbit/s	up to 115 kbit/s
Profibus-DP Slave, Profi-S-Net on D-Sub connector (Port 10) *	No	up to 1.5 Mbit/s	up to 1.5 Mbit/s

* can be used as an alternative

Options

The data memory can be expanded to 4 GByte with flash memory modules (with file system).

Optional data interfaces

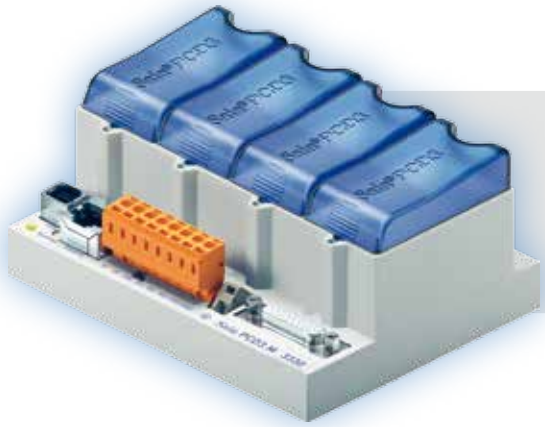
I/O slot 0	PCD3.F1xx modules for RS-232, RS-422, RS-485 and Belimo MP-Bus
I/O slot 0…3 up to 4 modules or 8 interfaces	PCD3.F2xx modules for RS-232, RS-422, RS-485, BACnet® MS/TP, Belimo MP-Bus, DALI and M-Bus

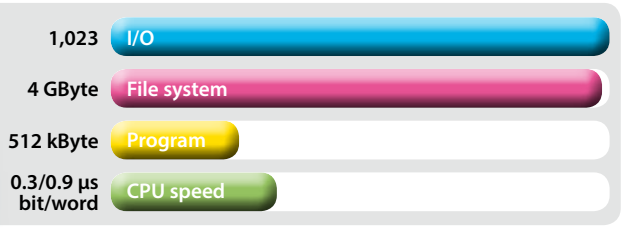
General data

Supply voltage (according to EN/IEC 61131-2)	24 VDC –20/+25% max. incl. 5% ripple or 19 VAC +/–15% full-wave rectified (18 VDC)
Power consumption	typically 15 W for 64 I/Os
Capacity 5 V/+V (24 V) internal	max. 600 mA/100 mA

Saia® PCD3.M3xx0 controllers

Basic CPU for simple applications





Types

- **PCD3.M3120** CPU basic module with Ethernet TCP/IP, 64 I/Os, 128 kByte of program memory
- **PCD3.M3230** CPU basic module without Ethernet TCP/IP, 1,023 I/Os, 512 kByte of program memory
- **PCD3.M3330** CPU basic module with Ethernet TCP/IP, 1,023 I/Os, 512 kByte of program memory

Technical data	PCD3.M3120	PCD3.M3230	PCD3.M3330
	Basic	Basic	Basic
Number of inputs/outputs	64	1,023	1,023
or I/O-module slots	4	64	64
I/O expansion connection for PCD3.Cxxx module holder	No	Yes	Yes
Processing times [µs] bit operation	0.3…1.5 µs		
word operation	0.9 µs		
Real time clock (RTC)	Yes		

On-Board memory

Main memory (RAM) for program and DB/text	128 kByte	512 kByte	512 kByte
Flash memory (S-RIO, configuration and backup)	2 MByte		
User flash file system (INTFLASH)	No		
Data backup	4 hours with SuperCap		

On-Board interfaces

USB 1.1	Yes		
Ethernet 10/100 Mbit/s, full-duplex, auto-sensing/auto-crossing	Yes	No	Yes
RS-485 on terminal block (Port 2) or	up to 115 kbit/s		
RS-485 Profibus-DP Slave, Profi-S-Net on terminal block (Port 2)	up to 187.5 kbit/s		

Options

The data memory can be expanded to 4 GByte with flash memory modules (with file system).

Optional data interfaces

I/O slot 0	PCD3.F1xx modules for RS-232, RS-422, RS-485 and Belimo MP-Bus
I/O slot 0…3 up to 4 modules or 8 interfaces	PCD3.F2xx modules for RS-232, RS-422, RS-485, BACnet® MS/TP, Belimo MP-Bus, DALI and M-Bus

General data

Supply voltage (according to EN/IEC 61131-2)	24 VDC –20/+25% max. incl. 5% ripple or 19 VAC +/–15% full-wave rectified (18 VDC)
Power consumption	typically 15 W for 64 I/Os
Capacity 5 V/+V (24 V) internal	max. 600 mA/100 mA

1.6 Standby System

With the PCD3.M6880 standby controllers, redundant automation solutions can be achieved. This helps to ensure uninterrupted operation of systems and processes.

1.6.1 PCD3.M6880

Seite 89

Modular PCD3 standby controller with 2 Ethernet TCP/IP ports and a coprocessor for standby operation.

1.6.2 PCD3.T668

Seite 91

Smart RIO for standby system, for connection to the PCD3.M6880 CPU1.

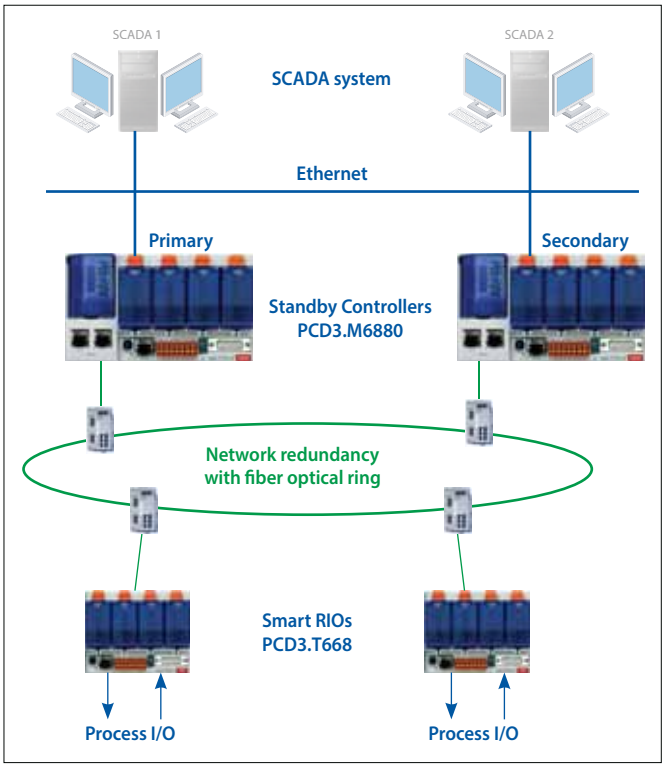
Standby System Overview

Introduction

The PCD3.M6880 Standby Controllers are for creating redundant automation solutions, to ensure the uninterrupted operation of systems and processes.

Standby (redundant automation) systems from SBC have the following characteristics:

- Based on the modular and robust PCD3 family, using standard modules.
- Simple system architecture to reduce costs.
- Standby processors with shared Ethernet Remote I/Os avoids the duplication of the inputs/outputs and the sensors/actuators.
- Programmable remote I/Os create intelligent decentralized nodes to provide additional security.
- The network uses standard Ethernet components, and can run over a standard Ethernet TCP/IP network along with other services.
- Easy engineering and commissioning, using the PG5 Project Manager to automatically generate the project.
- Uninterrupted switching from Standby to Active device.
- Standby controllers contain two processors. One processor runs the redundant program and monitors the active PCD. The second independent processor runs other non-redundant processes. This significantly increases the performance and flexibility of the system.
- Comprehensive diagnostic features to aid commissioning and fault finding.



Typical layout of a redundancy system with two PCD3.M6880 Standby devices and PCD3.T668 Ethernet Smart RIOs.

Terminology

The following definitions will provide a better understanding of the properties and operating principles:

Standby Controller	The PCD3.M6880 controller which supports the standby feature.
Primary PCD	The PCD which becomes the active device by default when the system is powered up, depending on the configuration.
Secondary PCD	The PCD which becomes the standby device on power up, and only takes over active control in the event of a fault on the active device.
Active PCD	The PCD whose CPU1 is in Active Mode, running the redundant program and controlling the inputs/outputs (PCD3.T668 RIOs).
Standby PCD	The PCD whose CPU1 is in Standby mode. It does not run the redundant program and the outputs (PCD3.T668 RIOs) are not controlled by this device.
Main CPU	CPU0 of the Primary or the Secondary PCD, which runs the non-redundant program. This program may be different on the Primary and Secondary devices.
Redundant CPU	CPU1 of the Primary or Secondary PCD, which contains the Redundant program. This program must be the same on the primary and Secondary devices. This CPU is either in Active mode and running the Redundant program, or in Standby mode and monitoring the Active PCD.

Redundant control solutions are created using two PCD3.M6880 Standby Controllers. The input/outputs (process signals) are connected and controlled via PCD3.T668 Ethernet smart RIOs. The RIO stations are connected to both controllers via an Ethernet connection. This means there is no need to have duplicate inputs, outputs, sensors and actuators. The two PCDs (primary and secondary) monitor each other. If the active PCD fails, the standby PCD takes over processing and control of the connected RIO stations. The process image (I/O) and the internal PCD media (F, R, T, C, DB) - the synchronization data - are continuously transferred from the active PCD to the standby PCD via the Ethernet connection. This ensures uninterrupted switching from the active to the standby PCD.

The Redundant CPU1 has two independent Ethernet interfaces. The ETH 2.x interface is reserved exclusively for operating the PCD3.T668 RIO stations. The PCDs also synchronize their process data via the same interface. For security reasons, we recommend setting up this network as a ring structure with specific network components from third-party providers. We have had good experiences with the industrial Ethernet switches from Hirschmann.

Ethernet 2
(2 port switch)

The ETH 1 interface on CPU0 is available for connecting and operating other systems and devices. For example, SCADA systems can be connected via this interface. SBC does not provide its own SCADA system for redundant automation solutions, but almost any system can be used. A single SCADA system, or an additional redundant SCADA system can be used if it supports redundant controllers.
The PCD3. M6880 controllers provide detailed status and diagnostic information which can be evaluated by the SCADA systems.

Ethernet 1

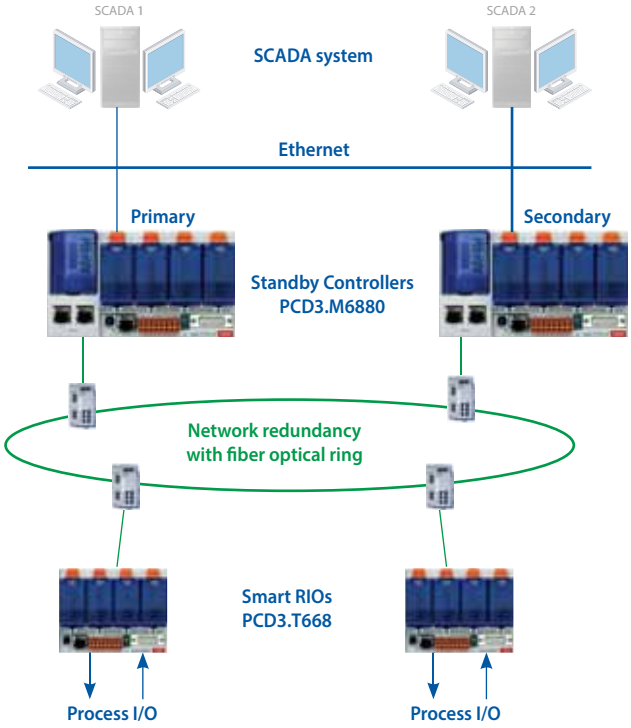
Ordering Information

PCD3.M6880	Modular PCD3 standby controller with 2 Ethernet TCP/IP ports and a coprocessor for standby operation.
PCD3.T668	Smart RIO for standby system, for connection to the PCD3.M6880 CPU1.

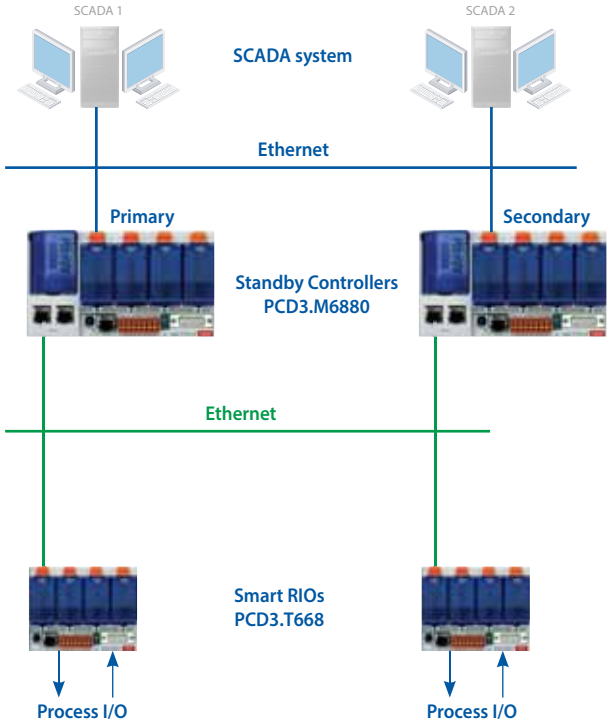
Designing the System

Redundant automation solutions can be achieved with various network topologies.

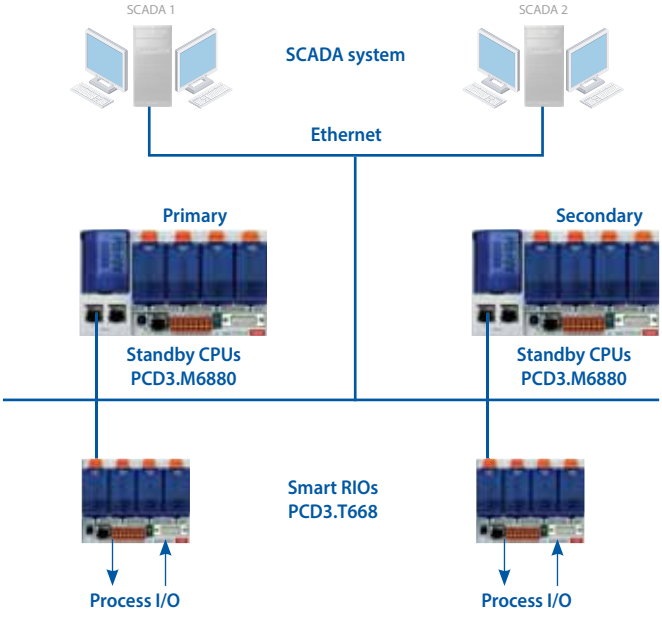
Physically separating the management network (SCADA systems) and the network for the remote I/Os is recommended. We also recommend setting up the remote I/O network in a ring structure using fibre-optic network components. This significantly increases the performance, security and, above all, the network availability and thus the system reliability. Standard devices from third-party providers can be used for the network components (switches). We have had good experiences with the switches (RS30) from Hirschmann. However, the networks can also be set up with standard components in a star structure. A shared physical network for the remote I/Os and management systems is also possible, but availability of the system will be reduced accordingly.



Recommended network topology with physically separate networks and a fibre-optic ring



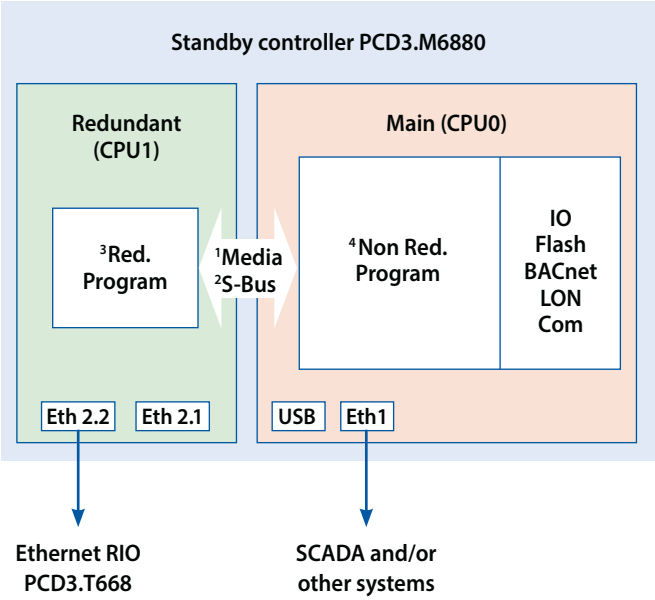
Physically separate networks in a star topology with standard components



Shared physical network in a star topology with standard components

1.6.1 PCD3.M6880 Standby Controller

Architecture of the PCD3.M6880



PCD3.M6880

[1] Data Media Transfer (Exchange Range or/and CSF/FBox)

[2] S-Bus GWY CPU0 to CPU1 (2 different S-Bus address)

[3] Redundant program on CPU1 runs only if active. Same program on both PCDs.

[4] Non-redundant program can be different in both PCDs.

The PCD3.M6880 standby controller has two independent processors (CPU0 and CPU1). Both processors have their own independent PCD media (F, R, T, C, DB/TX).

The redundant CPU1 runs the redundant user program and controls the shared inputs/outputs of the PCD3.T668 remote I/Os. The redundant programs in the primary and secondary PCD3.M6880s are identical. During normal operation, only the active PCD runs the redundant program. CPU1's internal used PCD media (F, R, T, C, DB/TX) are transferred from the active to the standby PCD via the Ethernet interface 2 (ETH2.x). In the event of a fault, the standby PCD takes over operation without interruption, and runs the redundant program using the last process image from the active PCD.

Depending on requirements, the user programs of the main CPU0 can be different in the primary and secondary PCD3.M6880. CPU0 has the same capabilities as a standard PCD (e.g. PCD3.M5560). Local I/Os in the PCD's slots, and the I/O expansion modules, are controlled by CPU0. External systems and devices (SCADA systems, web browsers and other external devices) communicate only with CPU0. CPU0's internal PCD media (F, R, T, C, DB) are not synchronized between the active and standby PCD.

CPU1's program cannot directly access the local IOs or CPU0's media (and vice versa). Data is exchanged between CPU0 and CPU1 using a data exchange mechanism. The data to be exchanged (PCD media) are define in global symbol files. This data is automatically exchanged between CPU0 and CPU1 on each program cycle.

Saia PCD3.M6880 controllers

High Power Standby Controller

Property/function		PCD3.M6880 Main CPU0	PCD3.M6880 Redundant CPU1
Number of inputs/outputs		1023	—
or I/O-module slots		64	—
I/O expansion connection for PCD3.C module holder		Yes	—
Processing time [µs]	bit operation	0.1…0.8 µs	
	word operation	0.3 µs	
Real time clock (RTC)		Yes	

On-Board memory

Program memory, DB/TEXT (Flash)	2 MByte	
User memory, DB/TEXT (RAM)	1 MByte	128 KByte
Flash memory (Program, S-RIO and configuration)	128 MByte	
User flash file system (INTFLASH)	128 MByte	—
PCD media:		
Register	16384	16384
Flag	16384	16384
DB/TEXT	8192	8192

On-Board interfaces

USB 1.1	Yes	No
Ethernet 10/100 Mbit/s, full-duplex, auto-sensing/auto-crossing	ETH1	ETH2.x (2 port switch)
RS-485 on terminal block (Port 2) or RS-485 Profibus-DP Slave, Profi-S-Net on terminal block (Port 2)	up to 115 kbit/s up to 187.5 kbit/s	—

Optional communication interfaces

I/O slot 0: PCD3.F1xx modules for RS-232, RS-422, RS-485 and Belimo MP-Bus	Yes	No
I/O slot 0…3 up to 4 modules or 8 interfaces: PCD3.F2xx modules for RS-232, RS-422, RS-485, BACnet® MS/TP, Belimo MP-Bus, DALI and M-Bus	Yes	No

Other features

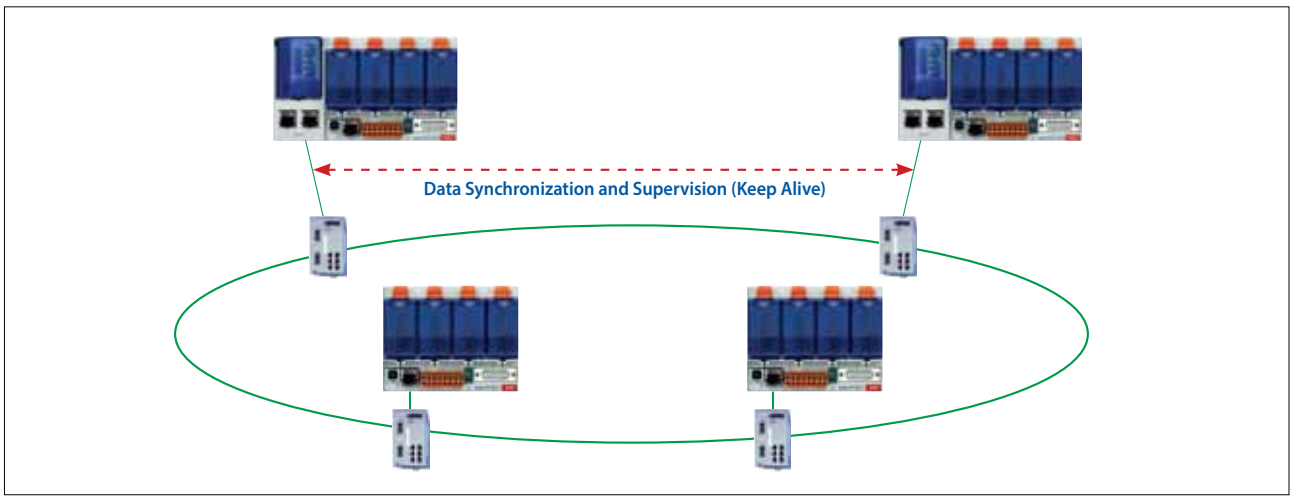
Communication protocols/systems (BACnet, Modbus, LonWorks, DALI, M-Bus…)	As PCD3.M6860 without 2nd Ethernet	No
Automation server (web server, FTP server, e-mail, SNMP, flash file system…)	Yes	No
Connection and operation of PCD3.T668 remote I/O Number of supported RIO stations	No —	Yes 64
Connection and operation of PCD3.T665/T666 remote I/O Number of supported RIO stations	Yes 64	No —
Access to the I/O slots in the basic housing as well as to the PCD3.Cxxx I/O terminal bases	Yes	No

Switchover Criteria

Each of the Standby PCDs (CPU1) sends a „Keep Alive" telegram to its partner for supervision.

The STANDBY PCD switches to ACTIVE when:

- No Keep Alive telegram has been received within the „Keep alive timeout" period defined with the Redundant CPU's Device Configurator. The "Keep Alive Timeout" can be adjusted between 100…500ms. By this the max. switchover latency is <100…500ms.
- The ACTIVE PCD's state is not RUN or STOP (stops sending Keep Alive).
- A manual Switchover command is executed. This is only possible if the Primary device does not have priority, the „Primary device has priority" option must be „No".



Data Synchronisation and Program Cycle:

The used PCD medias (R, F, T/C, DB/TX) in the redundant CPU1 are cyclically synchronized between the active and the standby PCD. The synchronization time for all PCD media is normally less than 200ms. This time is reduced accordingly if only a part of the PCD media is used. The total program cycle time is calculated as follows:

Total cycle time = program execution time + data synchronization time

The max. value for a large application can be calculated as follows: 100ms + 200ms = 300ms max.
For smaller applications where less PCD media are used the cycle time is reduced correspondingly.

1.6.2 PCD3.T668 Standby RIO

Architecture of the PCD3.T668

The PCD3.T668 remote I/Os are exclusively for use with the PCD3.M6880 Standby Controllers. With the exception of the redundancy function, they support the same properties/functions as the PCD3.T666 remote I/O station. The PCD.T665 and PCD3.T666 standard remote I/Os cannot be used with Standby Controllers.

- Can be used as a simple local I/O station or an intelligent programmable I/O station
- Can be programmed with the PG5. Important or timecritical tasks can be processed directly in the RIO
- The RIO's user programs are managed centrally by the Smart RIO Manager (PCD) and downloaded to the RIOs automatically
- Data exchange uses the efficient Ether-S-IO protocol. Simple configuration with the RIO Network Configurator
- Cross-communication with other PCD systems using Ether-S-Bus (FBoxes)
- Intelligent communication modules (e.g. M-Bus, DALI) are supported
- Other communication protocols (e.g. Modbus) via Ethernet TCP/IP and also by the onboard RS-485 interface
- Integrated Web Server

Technical data

Property		PCD3.T665	PCD3.T666/PCD3.T668
Number of inputs/outputs		64 in base unit, extensible to 256	
I/O-module slots		4 in base unit, extensible to 16	
I/O-modules supported		PCD3.Exxx, PCD3.Axxx, PCD3.Bxxx, PCD3.Wxxx	
Max. number of RIO stations		128	
Protocol for data transfer		Ether-S-IO	
Ethernet connection		10/100 Mbit/s, full-duplex, auto-sensing, auto-crossing	
Default IP configuration		IP address: 192.168.10.100 Subnet mask: 255.255.255.0 Default gateway: 0.0.0.0	
USB port for configuration and diagnostics		yes	
Program memory		32 kByte	128 kByte
Web server for configuration and diagnostics		yes	
Web server for user pages		yes	
On-Board file system for web pages and data		512 kByte	
BACnet® or LonWorks®		no	no
On-Board interrupt inputs		2	
On-Board RS-485 interface		no	yes
Special modules	for I/O-slot 0 only	---	PCD3.F1xx
	for I/O-slots 0…3 (up to 4 modules)	PCD3.H1xx --- ---	PCD3.H1xx counter PCD3.F26x DALI PCD3.F27x M-Bus
S-Web alarming/trending		no	no
Watchdog		no	
Real-time clock		no	
Software clock (not battery-powered)		yes, synchronized by the Manager	
Battery		no	

General data

Supply voltage	24 VDC ±20 % smoothed or 19 VAC ±15 % full-wave rectified
Capacity of 5 V bus / 24 V bus	max. 650 mA/100 mA
Ambient temperature	0…+55 °C or 0…+40 °C (depending on mounting position)
Storage temperature	–20…+70 °C
Relative humidity	30…95 % RH with no condensation
Mechanical strength	according to EN/IEC 61131-2

System properties/limits and recommendations for lean automation

With lean automation, it is not recommended to make full use of the specified limits with regard to the maximum number of stations per Manager and the maximum number of I/Os per RIO. The following points should be taken into account:

- The load on the RIO Manager increases with the rising number of RIO stations. This has an impact on the overall application in the RIO Manager.
- If there is a large number of RIOs, a sufficiently large amount of PCD media must be reserved on the Manager for the data transfer.
- With a rising number of RIO stations, the build and download process in PG5 is lengthened accordingly. Likewise, the start-up behavior of the Manager or the entire RIO network is proportionately longer.

Recommendations: 20 Smart RIOs per Manager is a sensible configuration for efficient and problem-free operation, and simple commissioning and support.
The Smart RIOs do not have a battery. In the event of an interruption to the power supply, all the data in the RAM memory (registers, flags, DBs/text) will be lost. Data and parameters that are to remain must either be transferred by the Manager or stored in the RIO's flash file system. If this is not possible, the use of a normal controller in place of a Smart RIO is recommended. The user programs are stored in the flash memory of the RIOs and are retained in the event of an interruption to the power supply.